



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3284-011
Job Sheet 177576



Part No: D3284-011

Job Qty: 2 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/18/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 04.05.13 New Issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		5/18/18	0.00	0.00	Purchasing		AT 8/05/21
110	Packaging	2 pcs		5/18/18	0.00	0.00	Packaging2		AT 8/05/21
120	QC	2 pcs		5/18/18	0.00	0.00	QC5 QC6		MAY 25 2018
130	Packaging	2 pcs		5/18/18	0.00	0.00	Packaging3-1		MAY 23 2018
140	QC21-SA	2 Ea		5/18/18	0.00	0.00	QC21		MAY 25 2018

Part Op 100 - Issue P/O: 39901 to Eagle Copters Order P/N:205-060-101-001
Descriptions: 110 - Ensure certificate of conformity is attached

X2 MAY 15 2018 13 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
205-060-101-001	Rod Bearing End	2 pcs (1 ea)	100-Purchasing	5573125

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	205-060-101-001	2	3	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 7:45 AM dart.lavoie.chantal



Container No: S073126



Part: D3284-011

Job No: 177576

Serial No/Batch: S073126

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/22/16

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

in

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3284	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039901**

Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO039901
PO Date: 5/15/18
Due Date: 5/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
MAY 15 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	047-140-252-005		Rod Bearing End D3284-009 AS PER DWG D3284 REV. B	Firmed	5/18/18	12 pcs	0 pcs	12 pcs	\$120.00/pcs	\$1,440.00
Line Item Note wo 177577										
2	205-060-101-001		Rod Bearing End as per dwg D3284 rev. B	Firmed	5/18/18	2 pcs	0 pcs	2 pcs	\$361.00/pcs	\$722.00
Line Item Note wo 177576										
Grand Total:									\$2,162.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/15/18 9:00 AM dart.lavoie.chantal

DAS
11
9-89

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 8158749610-1	
4. Organization Name and Address:  A Textron Company		Bell Helicopter Textron Inc. 3255 Bell Helicopter Blvd. Fort Worth, TX 76118		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 18-001826
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	ROD END	205-060-101-001	2	N/A	NEW	
12. Remarks:						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: PC-100SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Dina Haynes		13e. Date(dd/mmm/yyyy): 16/MAY/2018		14d. Name(Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						